

# HUTH HB-10

## *Exhaust Pipe Bender Package*



### Product Details & Specifications

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Made in the USA

Supports tubing up to 3" in diameter

Easy-To-Use Knee Pad Operation, with complete manual control

Bending Die Retainer

Heavy-Duty Swager/Expander built in

028 Die Package & accessories included

**Bending Force:** 26T

**Max Pipe Diameter:** 3"

**End-finishing capability** - 1" to 3" tubing on the swager end and 1" to 5½" tubing on the expander end

**Power Specs:** Three-Phase, 415V

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## 028 DIE PACKAGE & INCLUDED ACCESSORIES

Radius Dies		
NO.	RADIUS	SIZE
5530*	5"	3"
5200*	5"	2"
5414*	5"	2¼"
5412*	5"	2½"
4200	4"	2"
4414	4"	2¼"
3112	3"	1½"
3134	3"	1¾"
<i>*Requires 41041 retainer</i>		

Arbor	
NO.	SIZE
572	1 3/8" to 1 3/4" One Piece
573	1 3/4" to 4" One Piece

Swage Dies	
NO.	SIZE
112	1½"
134	1¾"
**	For a 2" ID Use Male Ball Tool 550
***	For a 2¼" ID Use Male Ball Tool 552
****	For a 2½" ID Use Male Ball Tool 553
*****	For a 2¾" ID Use Male Ball Tool 554

Half Shoes	
NO.	SIZE
1038	1½"
1040	1¾"
1045	2"
4416	2¼"
4410	2½"

Collet Sets	
NO.	SIZE
1712	1½"
1734	1¾"
1720	2"
1725	2¼"
1750	2½"

Ball Joint Tooling	
NO.	SIZE
550	1¾" Male**
552	2" Male***
553	2¼" Male****
554	2½" Male*****
555	1¾" to 2" Female
556	2¼" to 2½" Female

Segment Sets	
NO.	SIZE
472	1½" to 1¾" Solid Surface
474	1¾" to 2⅛"
475	2⅛" to 2½"
476	2½" to 3"

Back Shoes		
NO.	PCS.	SIZE
1112	2	1½"
1134	2	1¾"
1200	2	2"
4211	2	2¼"
4412	2	2½"
1350	2	3"

Accessories	
NO.	DESCRIPTION
853	1½" to 3½" Flaring/Flanging Tool
855	Die pins (30)
815	Die Holder
870	Rubber O-Ring Assortment